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Addressing design for automated and manual assembly processes, Assembly Automation and Product Design, Second Edition examines assembly automation in parallel with product design. The author enumerates the components, processes, performance, and comparative economics of several types of automatic assembly systems. He provides information on equipment such as transfer devices, parts feeders, feed tracks, placing mechanisms, and robots. Presenting detailed discussions of product design for assembly, the book contains over 500 drawings, tables, and equations, and numerous problems and laboratory experiments that help clarify and reinforce essential concepts. Highlighting the importance of well-designed products, the book covers design for manual assembly, high-speed automatic and robot assembly, and electronics assembly. The new edition includes the popular Handbook of Feeding and Orienting Techniques for Small Parts, published at the University of Massachusetts, as an appendix. This provides more than 100 pages packed with useful data and information that will help you avoid the costly errors that often plague high-volume manufacturing companies. In today's extremely competitive, highly unpredictable world, your organization needs to constantly find new ways to deliver value. Performing the same old processes in the same old ways is no longer a viable option. Taking an analytical yet practical approach to assembly automation, this completely revised second edition gives you the skill set you need not only to deliver that value, but to deliver it economically and on time.

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Taking a new product from the design stage to large-scale production in a profitable, efficient manner can challenge the processes of even the most advanced companies. Lapses in these processes drive up the cost of new products, and hinder their launch into the marketplace. Effective Transition from Design to Production provides an expeditious roadmap that considers every phase of production. It identifies customer requirements, discusses product concept, and covers master scheduling and risk analysis, as well as design considerations, prototypes, and tooling essentials. Among other things, it also explains how to identify and augment facility requirements, initiate production ramp up, evaluate packaging, and institute defect control. Takes an Integrative Approach that Allows Managers to Understand the Big Picture As the author introduces and explains each stage, he also offers guidance as to when to involve outside parties including potential providers of raw materials and subcontractors who may take part in the production and assembly process. He presents the seven stages of the production process– system design, detailed design, manufacturing planning, production readiness, low rate initial production, and production–in sequential order, examining how each one leads to the other. This allows readers to not only grasp the basic concepts crucial for success at each stage, but also to visualize the big picture so that they can anticipate problems, eliminate inefficiency, and make informed managerial decisions.

Comprehensive, detailed, and organized for speedy reference–everything you need to know about modern manufacturing technology… From concurrent engineering to fixture design for machining systems, from robotics and artificial intelligence to facility layout planning and automated CAD-based inspection, this handbook provides all the information you need to design, plan, and implement a modern, efficient manufacturing system tailored to your company’s special needs and requirements. Handbook of Design, Manufacturing and Automation does more than simply present the characteristics and specifications of each technology–much more. Each technology is discussed both in terms of its own capabilities and in terms of its compatibility with other technologies, and the trade-offs involved in choosing one option over another are explored at length. An entire section is devoted to the business aspects of converting to the new technologies, including acquisition of automation, managing advanced manufacturing technology, and issues of cost and financing. The focus is on incorporating these technologies into a cohesive whole–an efficient, cost-effective manufacturing system. Other important topics include: Design for automated manufacturing Nontraditional manufacturing processes Machine tool programming techniques and trends Precision engineering and micromanufacturing Computer-integrated product planning and control Image processing for manufacturing And much more

Text for professional seminars and upper-level undergraduate and graduate courses on assembly automation in manufacturing and product design, and/or reference guide for manufacturing, product, design, industrial, and mechanical engineers seeking to improve productivity and competitiveness while redu

A practical guide to industrial automation concepts, terminology, and applications Industrial Automation: Hands-On is a single source of essential information for those involved in the design and use of automated machinery. The book emphasizes control systems and offers full coverage of other relevant topics, including machine building, mechanical engineering and devices, manufacturing business systems, and job functions in an industrial environment. Detailed charts and tables serve as handy design aids. This is an invaluable reference for novices and seasoned automation professionals alike. COVERAGE INCLUDES: * Automation and manufacturing * Key concepts used in automation, controls, machinery design, and documentation * Components and hardware * Machine systems * Process systems and automated machinery * Software * Occupations and trades * Industrial and factory business systems, including Lean manufacturing * Machine and system design * Applications

In recent decades, the development of computer-controlled manufacturing by adding materiallayer by layer, called Additive Manufacturing (AM), has developed at a rapid pace. The technologyadds possibilities to the manufacturing of geometries that are not possible, or at leastnot economically feasible, to manufacture by more conventional manufacturing methods. AMcomes with the idea that complexity is free, meaning that complex geometries are as expensiveto manufacture as simple geometries. This is partly true, but there remain several design rulesthat needs to be considered before manufacturing. The research field Design for Additive Manufacturing(DfAM) consists of research that aims to take advantage of the possibilities of AMwhile considering the limitations of the technique. Computer Aided technologies (CAx) is the name of the usage of methods and software thataim to support a digital product development process. CAx includes software and methodsfor design, the evaluation of designs, manufacturing support, and other things. The commongoal with all CAx disciplines is to achieve better products at a lower cost and with a shorterdevelopment time. The work presented in this thesis bridges DfAM with CAx with the aim of achieving designautomation for AM. The work reviews the current DfAM process and proposes a new integratedDfAM process that considers the functionality and manufacturing of components. Selectedparts of the proposed process are implemented in a case study in order to evaluate theproposed process. In addition, a tool that supports part of the design process is developed. The proposed design process implements Multidisciplinary Design Optimization (MDO) witha parametric CAD model that is evaluated from functional and manufacturing perspectives. Inthe implementation, a structural component is designed using the MDO framework, which

includesComputer Aided Engineering (CAE) models for structural evaluation, the calculation ofweight, and how much support material that needs to be added during manufacturing. Thecomponent is optimized for the reduction of weight and minimization of support material,while the stress levels in the component are constrained. The developed tool uses methodsfor high level Parametric CAD modelling to simplify the creation of parametric CAD modelsbased on Topology Optimization (TO) results. The work concludes that the implementation of CAx technologies in the DfAM process enablesa more automated design process with less manual design iterations than traditional DfAM processes.It also discusses and presents directions for further research to achieve a fully automateddesign process for Additive Manufacturing.

For advanced undergraduate/ graduate-level courses in Automation, Production Systems, and Computer-Integrated Manufacturing. This exploration of the technical and engineering aspects of automated production systems provides the most advanced, comprehensive, and balanced coverage of the subject of any text on the market. It covers all the major cutting-edge technologies of production automation and material handling, and how these technologies are used to construct modern manufacturing systems.